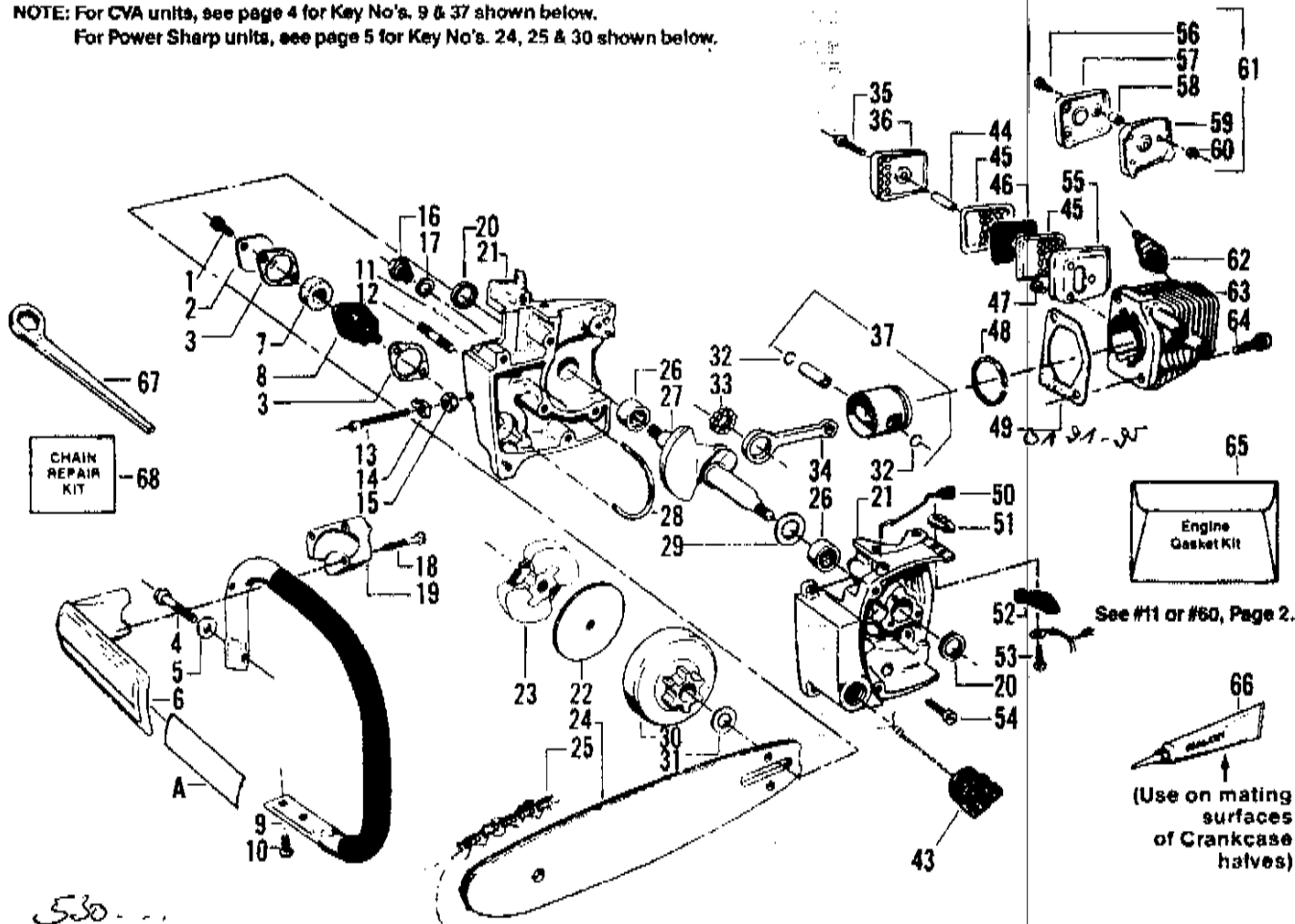


PARTS LIST NO. 64572 - 9/1/85		POULAN® PARTS LIST	CHAIN SAW: MICRO XXV Series
PAGE 3 of 8	REPLACES 64572 - 9/1/84		

NOTE: For CVA units, see page 4 for Key No's. 9 & 37 shown below.
For Power Sharp units, see page 5 for Key No's. 24, 25 & 30 shown below.



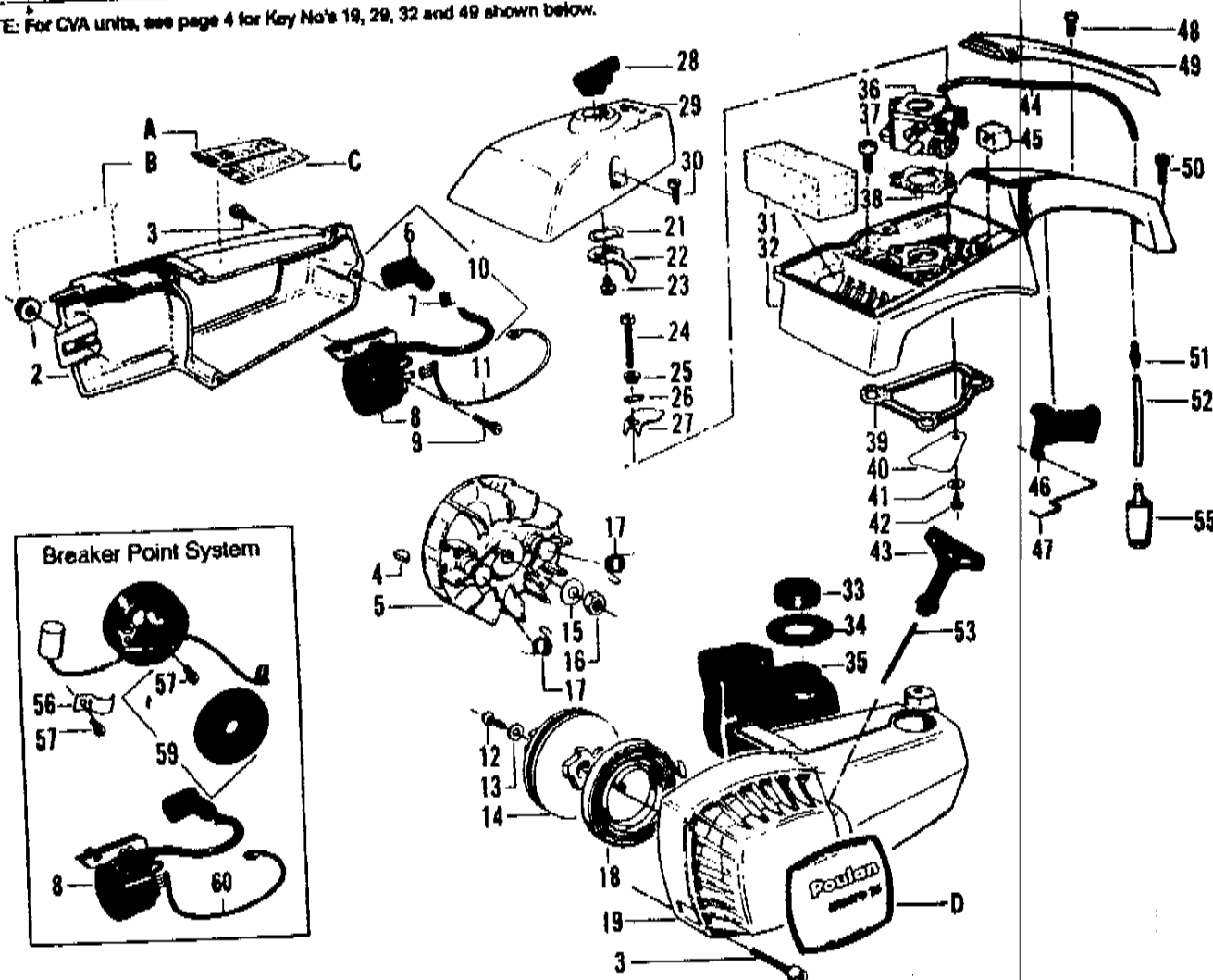
KEY NO.	PART NO.	QTY.	DESCRIPTION	KEY NO.	PART NO.	QTY.	DESCRIPTION	KEY NO.	PART NO.	QTY.	DESCRIPTION
1	15176	2	Screw - 8 - 32 x 1/2	25	---	1	Chain	59	24202	1	Cover - Muffler (Optional)
2	23002	1	Cover - Metering Body	51188	---	---	10" (P101S-40)	60	15332	3	Locking Nut 8 - 32
3	19091	2	Gasket - Oil Pump	51191	---	---	12" (P101S-45)	61	10258	1	(Optional)
4	1648	1	Metering Body	51193	---	---	14" (P101S-52)	62	30006	1	Cover & Shield Assy.
5	15151	1	Screw - 1/4 - 20 x 1-1/4 Hex Bolt	51195	---	---	16" (P101S-58)	63	12064	1	(Incl. 56-60) (Optional)
6	24091	1	Washer - Handlebar Top	32058	---	1	Bearing Crankshaft	64	15239	2	Spark Plug CJ-8
7	23801	1	Handguard	22172	---	1	Crankshaft	65	69022	1	Cylinder
8	10195	1	Filter - Oil Metering	21026	---	1	Line - Oil Discharge	66	30054	1	Screw - 1/4 - 20 x 3/4
9	---	1	Body Assy.	29	23887	1	(Bulk #8133)	67	31063	1	Socket Head
10	22222	---	Handlebar	30	48032	1	Thrust Washer - Crankshaft	68	52073	1	'Engine Gasket Kit
11	22189	---	Ass'y. - 12"	31	23519	1	Sprocket & Drum	69	---	---	(*Indicates Contents)
12	15037	2	Ass'y. - 14"	32	23843	2	Spacer - Clutch (inside)	70	---	---	Sealant - Crankcase
13	23792	1	Screw - 10 - 24 x 5/8 Hex w/Head	33	32025	12	Ring - Piston Pin Retainer	71	---	---	Bar Adjusting Tool
14	15249	1	Pin - Oil Tank Vent	34	22158	1	Bearing - Roller	72	---	---	Chain Repair Kit
15	15238	1	Stud Bar	35	15169	1	Connecting Rod	73	---	---	Decal - Kickback
16	23482	1	Screw - Bar Adj.	36	23795	1	Screw - 10 - 24 x 1-7/16	74	---	---	---
17	15135	1	Pin - Bar Adj.	37	10587	1	Cover - Muffler	75	---	---	---
18	89142	1	Lock Nut 8 - 32	43	10221	1	Piston Kit (Incl. #32)	76	---	---	---
19	19089	1	Check Valve Kit - Oil Tank	44	23535	1	Oil Cap Assy (Incl. O-Ring)	77	---	---	---
20	15316	3	Pressure (Incl. #17)	45	23797	2	Spacer - Muffler Cover	78	---	---	---
21	24049	1	*Gasket - Check Valve	46	23796	1	Baffle - Muffler	79	---	---	---
22	19059	2	Screw - Plastic	47	1866	2	Screen - Spark Arrestor	80	---	---	---
23	10194	1	Cap - Handguard	48	23789	1	Screw - 10 - 24 x 1/2 Flat Head	81	---	---	---
24	69197	1	*Seal - Crankcase	49	19088	1	Piston Ring	82	---	---	---
25	---	---	Crankcase Assy (Incl. #20 & 26)	50	23788	1	*Gasket - Cylinder	83	---	---	---
26	---	---	Clutch Washer Kit	51	23786	1	Knob Assy.	84	---	---	---
27	---	---	See Service Ref. 3	52	23787	1	Pump - Kill Switch	85	---	---	---
28	---	---	Kit Clutch Assy (Incl. Washer)	53	15235	1	Clamp - Switch	86	---	---	---
29	---	---	See Service Ref. 3	54	15236	7	Screw - 8 - 9/16 Tapping	87	---	---	---
30	---	---	Guide Bar	55	23754	1	Screw - 10 - 24 x 11/16 Phillips	88	---	---	---
31	---	---	10" Non-Armor Tip 7/16 x 1/2	56	15333	3	Pan Hd.	89	---	---	---
32	---	---	10" Sprocket Nose 7/16 x 1/2	57	24201	1	Body - Muffler	90	---	---	---
33	---	---	12" Non-Armor Tip 7/16 x 1/2	58	15331	3	Screw - Hex Slotted 8 - 32 x 7/16	91	---	---	---
34	---	---	12" Sprocket Nose 7/16 x 1/2	---	---	---	(Optional)	92	---	---	---
35	---	---	14" Sprocket Nose 7/16 x 1/2	---	---	---	Heat Shield (Optional)	93	---	---	---
36	---	---	16" Sprocket Nose	---	---	---	Spacer - Cover (Optional)	94	---	---	---

(*) Indicates Contents of Gasket Kit #69022
***** See Service Reference
Key No's Excluded: #36-42.

30 / 530 06 81 - 66

PARTS LIST NO. 64572 - 9/1/85		POULAN® PARTS LIST	CHAIN SAW: MICRO XXV Series <i>Super Auto</i>
PAGE 2 of 6	REPLACES 64572 - 9/1/84		

NOTE: For CVA units, see page 4 for Key No's 19, 29, 32 and 49 shown below.



KEY NO.	PART NO.	QTY.	DESCRIPTION	KEY NO.	PART NO.	QTY.	DESCRIPTION	KEY NO.	PART NO.	QTY.	DESCRIPTION
1	11575	1	Nut - Bar Mounting	18	43023	1	Spring Starter	44	21025	1	Fuel Line (Bulk No. 8133)
2	11311	1	Bar Clamp	19	11316	1	Fan Housing	45	23373	1	Boot - Throttle Wire
3	09199	1	Kt - Fan Housing Screws	21	15147	1	Wave Washer	46	23604	1	Trigger Throttle
4	15126	1	Key - Flywheel	22	23606	1	Lever - Choke	47	23603	1	Wire Throttle
5	36077	1	Flywheel Assy (Incl. #17)	23	15407	1	Screw - 8 - 32 x 5/8 Hex Head	48	15247	1	Screw - No. 8 x 1/4 Philip
6	36111	1	Breaker Point Module	24	15245	2	Screw 10 - 24 x 1-5/8 Fl. Head	49	23774	1	Pin Hd.
7	3634	1	Solid State Module	25	23685	1	Spacer - Choke Shutter	50	15141	1	Cover Handle
8	3633	1	Boot Spark Plug	26	15254	1	Wave Washer	51	23677	1	Screw 1/4 - 20 x 1/4
9	36078	1	Ignition Module	27	23606	1	Shutter Choke	52	21024	1	Filtering Fuel Line
10	36078	1	Coil Assy - Breaker Point	28	23607	1	Choke Knob				Line Fuel Pick-up
11	09202	1	Module (Incl. #10)	29	23775	1	Cover - Carburetor				(Bulk No. 8133)
12	15128	2	Kt - Module - Solid State Module	30	15169	2	Screw 10 - 24 x 5/8 Fl. Head	53	22289	1	Rope (3 ft.)
13	36082	1	(Incl. #10 & 11)	31	23791	1	Air Filter	55	91878	1	Fuel Pick-up Assy
14	065000	1	Screw - 8 - 32 x 1/4 Fl. Hd. Same	32	25228	1	Handle & Carburetor Housing	56	36053	1	Clamp - Connector
15	15127	1	Lead Assy - Spark Plug	33	10729	1	Cap - Fuel Tank	57	15004	3	Screw 8 - 32 x 5/8
16	629805	1	(Incl. #12 & 13)	34	18093	1	Seal Fuel Tank Neck	58	36079	1	Breaker Point Assy
17	23617	2	Lead - Switch	35	10775	1	Fuel Tank	60	36081	1	Lead - Switch
				36	See page 1		Carburetor				
				37	15242	3	Screw - 1/4 - 20 x 1/8	DECALS			
				38	19045	1	Gasket - Carburetor	A	24786	1	Decal Instruction (Flight Helt)
				39	19118	1	Handle & Carburetor Housing	B	23623	1	Decal - Bar Clamp - 10"
				40	23388	1	Read Valve	C	25185	1	Decal Instruction (Left Helt)
				41	23397	1	Weather Read Valve	D	23622	1	Decal - Fan Housing - 10"
				42	18241	1	Screw No. 8 x 5/8 Philip				
				43	28735	1	Pin Head				
							Handle - Starter				

(*) Indicates Contents of Gasket Kit 888022

✓ = Part Change

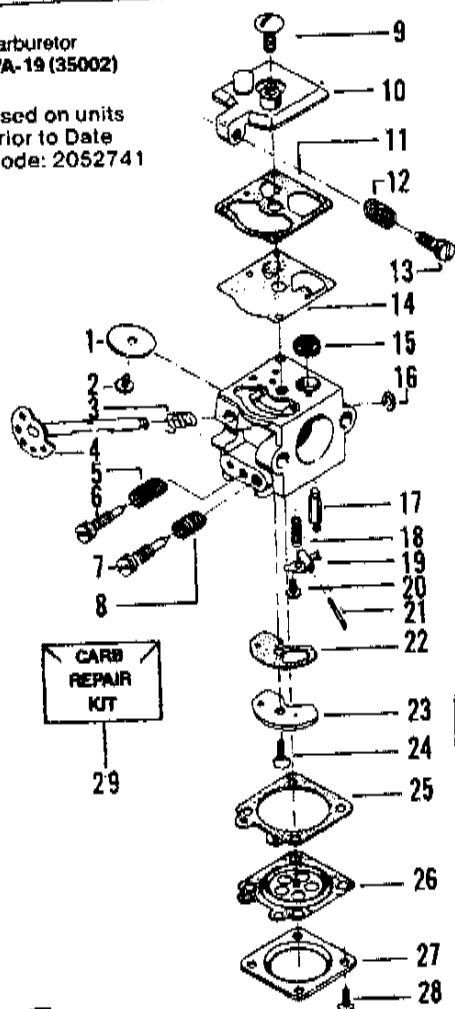
Key No's Excluded: #20, 54 & 56

14) 530 06 92 88

PARTS LIST NO. 64572 - 9/1/85		POULAN® PARTS LIST	CHAIN SAW: MICRO XXV Series
PAGE 1 of 6	REPLACES 64572 - 9/1/84		

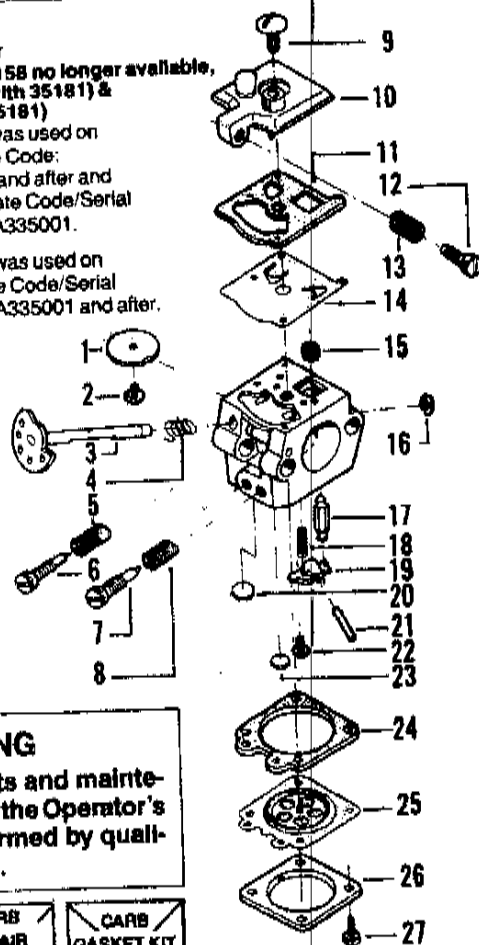
Carburetor
WA-19 (35002)

Used on units
prior to Date
Code: 2052741



Carburetor
WT-3 (35158 no longer available,
replace with 35181) &
WT-20 (35181)
#35158 was used on
units Date Code:
2052741 and after and
prior to Date Code/Serial
Number A335001.

#35181 was used on
units Date Code/Serial
Number A335001 and after.



WARNING

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

530

KEY NO.	PART NO.	DESCRIPTION
1	35006	Shutter Throttle
2	35015	*Screw-Throttle Shutter
3	35024	Spring-Throttle Return
4	35034	Shaft-Throttle
5	35023	Spring-Idle Needle
6	35039	Needle-Idle Adj.
7	35053	Needle-High Speed Adj.
8	35036	Spring-High Speed Needle
9	35017	Screw-Pump Cover
10	35033	Cover-Fuel Pump
11	35009	*Gasket-Fuel Pump
12	35168	Spring-Idle Adj. Screw
13	35035	Screw-Idle Adj.
14	35135	*Diaphragm-Fuel Pump
15	35027	*Screen-Inlet
16	35007	Clip-Throttle Shaft
17	35008	*Valve-Inlet Needle
18	35047	*Spring-Metering Lever
19	35031	*Lever-Metering
20	35016	Screw-Metering Lever Pin
21	35028	*Pin-Metering Lever
22	35012	*Gasket-Circuit Plate
23	35042	Plate-Circuit
24	35137	*Screw-Circuit Plate
25	35011	*Gasket-Metering Diaphragm
26	35014	*Diaphragm-Metering
27	35003	Cover Metering Diaphragm
28	35021	Screw Assembly-Metering Cover
29	35049	Kit - Carb. Repair (includes parts marked *)

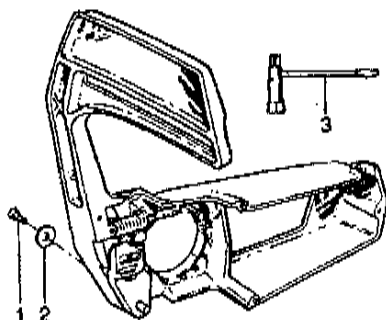
* = Part changes

KEY NO.	PART NO.	DESCRIPTION
1	35006	Valve-Throttle
2	35015	Screw-Throttle Valve
3	35034	Shaft Assembly-Throttle
4	35024	Spring-Throttle Return
5	35023	Spring-Low Speed Mixture Needle
6	35171	Needle-Low Speed Mixture
7	35169	Needle-High Speed Mixture
8	35167	Spring-High Speed Mixture Needle
9	35017	Screw-Pump Cover
10	35159	Cover-Fuel Pump
11	35164	*Gasket-Fuel Pump
12	35035	Screw-Idle Speed Adjusting
13	35168	Spring-Idle Speed Adjustment Screw
14	35168	*Diaphragm-Fuel Pump
15	—	*Screen-Fuel Inlet
	35172	WT - 3 (# 35158)
	35027	WT - 20 (# 35181)
16	35007	Ring-Throttle Retainer
17	35008	*Valve-Inlet Needle
18	35139	*Spring-Metering Lever
19	35031	*Lever-Metering
20	35162	*Plug-5/16 Dia. Welch
21	35028	*Pin-Metering Lever
22	35016	*Screw-Metering Lever Pin
23	35163	*Plug 1/4 Dia. Welch
24	35165	*Gasket-Metering Diaphragm
25	35014	*Diaphragm-Metering
26	35003	Cover Metering Diaphragm
27	35021	Screw Assembly Metering Cover
28	35181	Kit - Carb. Repair (includes parts marked *)
29	35173	Kit - Carb. Gasket Diaphragm (includes parts marked +)

PARTS LIST NO. 64572 - 9/1/85		POULAN® PARTS LIST	CHAIN SAW: MICRO XXV Series
PAGE 5 of 6	REPLACES 64572 - 9/1/84		

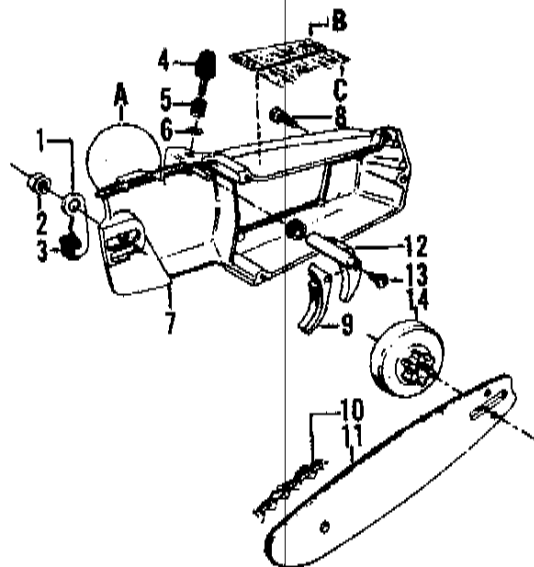
CHAIN BRAKE SYSTEM

✓ #69201



Ref. No.	Part No.	Qty.	Description
1	15321	1	Screw
2	15123	1	Washer
3	31094	1	Scrench
—	15445	1	Nut - Bar Mounting (Not Shown)
—	26918	1	Decal - Bar Clamp (Not Shown)

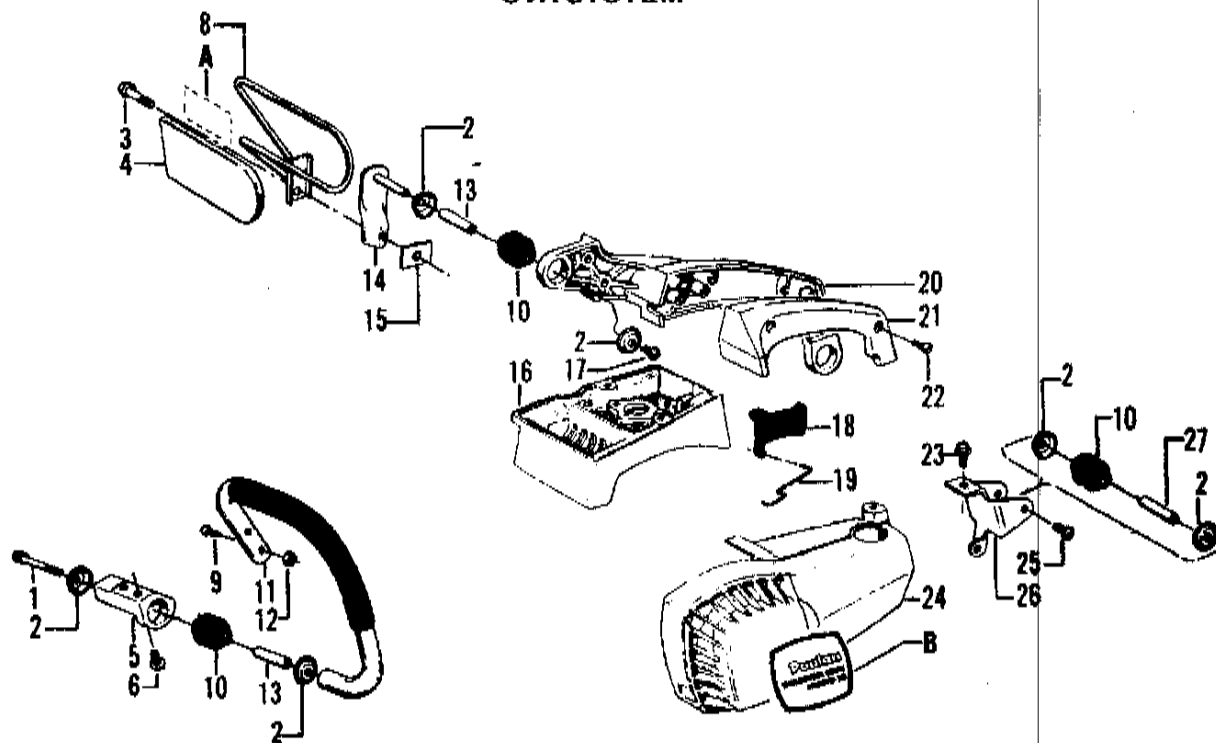
⚠ WARNING: The effectiveness of a chain brake in reducing operator injuries has not yet been fully determined. Therefore, Bealrd-Poulan cannot represent that a chain brake is an effective safety device to prevent or reduce the hazard of injuries resulting from kickback. **DO NOT ASSUME THAT THE CHAIN BRAKE WILL PROTECT YOU IN THE EVENT OF A KICKBACK.** Instead, use the saw properly and carefully to avoid kickback. Proper operation is outlined in the Operator's Manual. Repairs on a chain brake must be made by qualified service personnel. Take your unit to the place of purchase if purchased from a servicing dealer, or to the nearest Authorized Master Service Dealer, or nearest Skil Service Center.

POWER SHARP SYSTEM

KEY NO.	PART NO.	QTY.	DESCRIPTION
1	25257	1	Lever Chain Adj.
2	15303	1	Nut Bar Mounting
3	23764	1	Knob-Chain Adj.
4	23759	1	Knob-Sharpening
5	23762	1	Spring
6	23781	1	Washer
7	11311	1	Bar Clamp
8	15163	1	Screw-10-24x7/8
9	22188	1	Stone & Carrier Assy.
10	—	1	Chain
11	51176	1	14"
12	51234	1	16"
13	—	1	Bar and Pin Assy.
14	44172	1	14"
15	44204	1	16"
16	22167	1	Arm-Assy - Sharpening Stone
17	15227	1	Screw-10-24x1/4
18	48067	1	Sprocket & Drum
DECALS			
A	25157	1	Decal-Bar Clamp
B	24795	1	Decal-Instruction (right half)
C	25165	1	Decal-Instruction (left half)

PARTS LIST NO. 64572 - 9/1/85		POULAN® PARTS LIST	CHAIN SAW: MICRO XXV Series
PAGE 4 of 6	REPLACES 64572 - 9/1/84		

CVA SYSTEM



530...

KEY NO.	PART NO.	QTY.	DESCRIPTION	KEY NO.	PART NO.	QTY.	DESCRIPTION
1	15338	1	Screw 1/4-20x1-3/4 Hex Socket Head	✓16	25158	1	Carburetor Housing
2	26163	6	Cup-Isolator-See Service Reference	17	15129	1	Screw-8-32x9/16 Pan Hd. Taptilite
3	1648	1	Screw 1/4-20x1-1/8 Hex Head	18	24803	1	Trigger-Throttle
4	24562	1	Sleeve-Handguard	19	24253	1	Wire-Throttle
5	11612	1	Bracket-Isolator Mtg.	✓20	11685	1	Rear Handle
6	15037	2	Screw 10-24x5/8 Hex Washer Head	21	11682	1	Cover-Rear Handle
8	24581	1	Handguard (incl. #4)	22	15411	2	Screw-#8-32x9/16 Pan Hd. Taptilite
9	15392	2	Screw 10-32x1-1/4 Socket Head	23	15426	1	Screw 1/4-20x1/2 Hex Cap
10	24256	3	Isolator	24	11603	1	Fan Housing
11	22186	1	Handlebar Assy	25	15129	2	Screw 8-32x7/16 Pan Head
12	1720	2	Locknut-#10-32 Hex	26	11753	1	Bracket-Isolator Mtg. Rear
13	15342	2	Spacer-Isolator	27	15343	1	Spacer-Rear Isolator
14	11615	1	Front Bracket & Spindle Assy				
15	24317	1	Pad-Isolator				
				DECALS			
				✓A	25631	1	Decal-Kickback Warning
				B	25248	1	Decal-Fan Housing

Key No. 's Excluded: #7

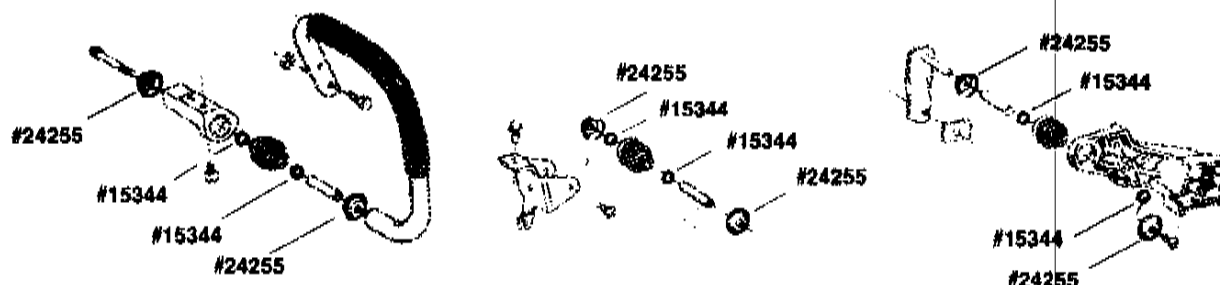
✓ Part Change

PARTS LIST NO. 64572 - 9/1/85		POULAN® PARTS LIST	CHAIN SAW: MICRO XXV Series
PAGE 6 of 6	REPLACES 64572 - 9/1/84		

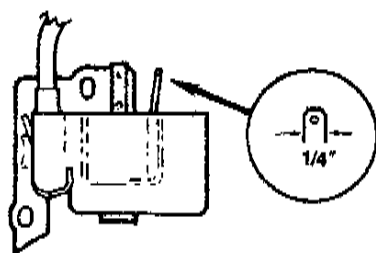
SERVICE REFERENCES**1. Isolator Cup — page 4**

The new isolator cup, Part No. 26163, is constructed to be used without the isolator ring as shown on page 4 (Key No. 2).

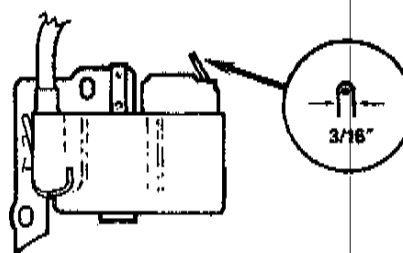
The old isolator cup, Part No. 24255, requires isolator ring, Part No. 15344, as shown below.

**2. Lead — Switch — page 2.**

Determine whether the ignition module requires a lead with a 3/16" or a 1/4" flag terminal by measuring the width of the tab on the module. For a lead with a 1/4" flag terminal, order Part No. 24158. For a lead with a 3/16" flag terminal, order Part No. 39116.



Order Lead #24158



Order Lead #39116

3. Kit - Clutch Assembly (Part No. 69193) — page 3.

Clutch Tool, Part No. #31112 must be used to remove the current style clutch (Clutch Assembly Kit, Part No. 69193) to avoid damage to the clutch. Do not use a punch or hammer or strike the clutch with any instrument. Clutch Tool, Part No. 31085 should be used to remove the earlier style clutches.

USE
CLUTCH TOOL
#31112CURRENT STYLE CLUTCH

#69193

530 06 91 93

USE
CLUTCH TOOL
#31085EARLIER STYLE CLUTCH

Order the Poulan® Brand Service Manual (Part #6600) and the Weed Eater® Brand Service Manual (Part #64687) for the latest service information. Both contain information for servicing individual products including Service Procedure Manuals, Service Bulletins, Master Parts Price Lists, and a complete file of Illustrated Parts Lists.